

# **DECLARATION OF PERFORMANCE**

in accordance with EU Construction Products Regulation (CPR) no 305/2011 and Commission Delegated Regulation (EU) No 574/2014

No. DoP\_DK\_(1)16020xxx\_EN 13055-1\_UK\_Ver5

1. Unique identification code of the product-type: (1)16020xxx\_EN 13055-1 (Leca® 4-10)

2. Intended use/s:

Expanded clay lightweight aggregate for concrete, mortar and grout in buildings, roads and civil engineering works and for the manufacturing of precast concrete products

3. Manufacturer:

Leca Danmark A/S

Randersvej 75 DK-8940 Randers SV, Denmark

Phone: +45 87 61 02 01 Web: www.leca.dk

4. Authorised representative:

Leca Norge AS	Leca Sverige AB	Fibo ExClay Deutschland GmbH	Leca UK
Årensvegen 1	Box 6103	Rahdener Strasse 1	Saint-Gobain House
2009 Nordby,	580 06 Linköping	21759 Lamstedt	East Leake
Norway	Sweden	Germany	Loughborough
			Leicester
			LE12 6JU
			UK
Phone: +47 4148 7100	Phone +46 3186 7727	Phone +49 4773 896 0	Phone +44 844 3351 770
Web: www.leca.com	Web: www.leca.com	Web: www.leca.com	Web: www.leca.com

5. System/s of AVCP: System 2+

6. Harmonised standard:

EN 13055-1:2002 and EN 13055-1:2002/AC:2004

Notified body/ies:

No. 0615 Bureau Veritas Certification Denmark A/S





## 7. Declared performance/s:

Essential characteristics		Performance	
Particle shape		Round/cracked	
Particle size	Aggregate size	3,15 – 10 mm	
	Grading	NPD	
Loose bulk density		300 kg/m <sup>3</sup> +/- 15 %	
Percentage of crushed particles		0 – 60 %	
Cleanliness		NPD	
Resistance to fragmentation/ crushing		> 0,78 N/mm²	
Composition/content	Chloride	< 0,02 %	
Composition/Content	Acid soluble sulfate	< 0,5 % SO <sub>3</sub>	
	Total sulfur	< 0,32 % S	
Volume stability		NPD	
	5 min.	12 – 23 %	
Water absorption	60 min.	15 – 25 %	
	24 hours	20 – 31 %	
Emission of radioactivity		NPD	
Release of heavy metals		NPD	
Release of polyaromatic carbons		NPD	
Release of other dangerous substances		NPD	
Durability against freeze/thaw		Durable according to long term experience in Nordic climate	
Durability against alkali-silica reactivity		NPD	

NPD = No performance determined

# 8. Appropriate Technical Documentation and/or Specific Technical Documentation: Not applicable

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Plant Manager Søren Duelund Sørensen (name)

Randers 2024.04.10 (place) (date of issue)





# **CE-marking**



0615

Leca Danmark A/S Randersvej 75 DK-8940 Randers SV

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DoP\_DK\_(1)16020xxx\_EN 13055-1

### EN 13055-1

(1)16020xxx\_EN 13055-1 Leca® 4-10

### Intended use/s:

Expanded clay lightweight aggregate for concrete, mortar and grout in buildings, roads and civil engineering works and for the manufacturing of precast concrete products

### **Declared performance:**

Loose bulk density: 300 kg/m<sup>3</sup>

Declaration of Performance and CE-marking to be found at www.leca.dk or sent on request.



Leca® Danmark